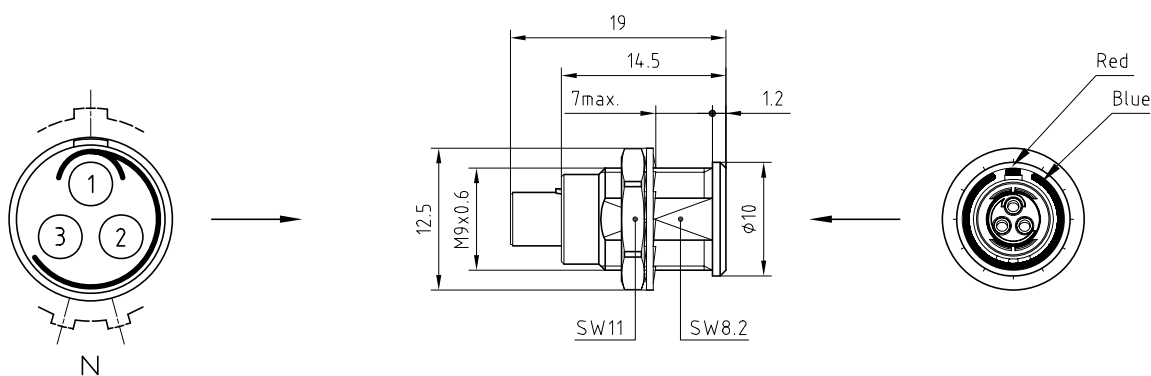
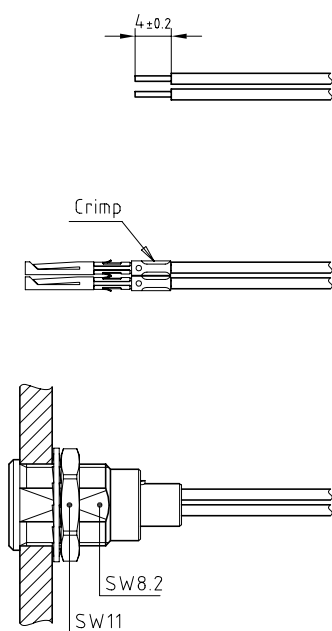




Outer shell	: Aluminium (AA 6262A) or (AA 6023)	Anthracite nickel
Earthing crown	: Bronze (UNS C54400)	Nickel plated (FS-QQ-N-290A)
Insulator	: PEEK	-
Female contact	: Bronze (UNS C54400)	Gold plated (ISO 4523)
Clip	: Cu-Be (UNS C17200)	-
Hexagonal nut	: Aluminium (AA 6262A) or (AA 6023)	Natural anodized
Locking washer	: Bronze (UNS C52100)	Nickel plated (FS-QQ-N-290A)

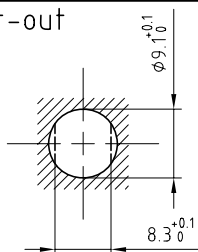


1. Strip the cable according to the given dimensions .

2. Fix the positioner on the crimping tool and set selector to the number corresponding to the conductor AWG as indicated on the positioner label . Fit conductor into the contacts and make sure it is visible through its inspection hole in the crimp barrel . Open crimping tool then push contact fully into positioner and complete one crimping cycle . Remove from crimping tool and check that conductor is secure in contact and shows in inspection hole .

3. Drill the panel hole and install the connector with the appropriate tool . Slide crimped contact-conductor combinations according to the insulator marking by avoiding to twist the conductors . Introduce lightly the contacts into the insulator and verify that no conductors are crossed before pushing them completely . Check that all contacts hold in the insulator by verifying their alignment at the front of the insulator and they should remain in position when given a gentle pull to each conductor . Check that retention of the contact is correct with the recommended test tool .

Panel cut-out



Torque for mounting nut : 1 Nm

Crimping tool	: DPC.91.701.V	-
Extractor	: DCF.93.090.4LT	-
Female contact	: EGG.0B.660.ZZM	-
Female positioner	: DCE.91.090.BVM	-
Female retention testing tool	: DCK.91.091.4LRM	-

Fixed socket with nut fixing , with keys (N)
Series 0F , multipole (3)

ETUDE N° E6232.0F

Echelle

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Dessiné	11.02.09	JPBA/ OVU
Contrôle	11.02.09	JPBA/ CDE
Modif.	00	11.02.09 / OVU



LEMO

CH-1024 Ecublens

EGN.0F.303.XLM