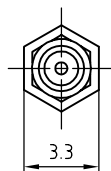


Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Insulators	: PTFE	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 4523)
Crimping collet	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Crimp ferrule	: Brass (UNS C34500)	Nickel plated (FS-QQ-N-290A)

-
1. Slide the cable into the crimp ferrule ①. Strip according to the given dimensions.
-
2. Winden the screen, slide the crimping collet ② fully onto the cable until the insulator touches the dielectric and one can see the conductor in the contact ③ hole. Crimp the contact with crimping tool.
-
3. Slide the crimp ferrule fully onto the screen until it touches the crimping collet. Crimp with crimping tool.
-
4. Slide the insulator ④ on the contact.
-
5. Screw the outer shell ⑤ on the premounted cable and tighten with the appropriate tool to the maximum torque value of 0,25Nm.

Crimping dimension



Crimping tool : DPE.99.123.8K
Flat spanner : DCP.99.055.TC

Crimp ferrule : FFS.00.161.MN
For cables : RG.174A/U (50Ω)
: RG.316/U (50Ω)

Straight plug for cable crimping. (Cable group 3-4)
Series 00, coaxial (50Ω)

ETUDE N°

Echelle

Dessiné 20.06.90 MRI / RMO

Contrôle 07.03.03 RMO / CDE

Modif. 01 07.03.03 / OVU



LEMO

CH-1024 Ecublens

FFS.00.250.CTCE31