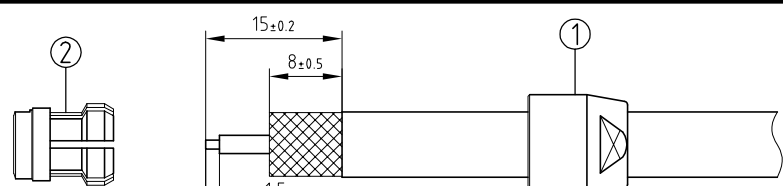
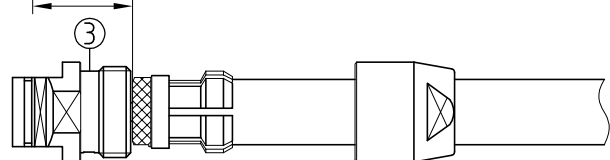


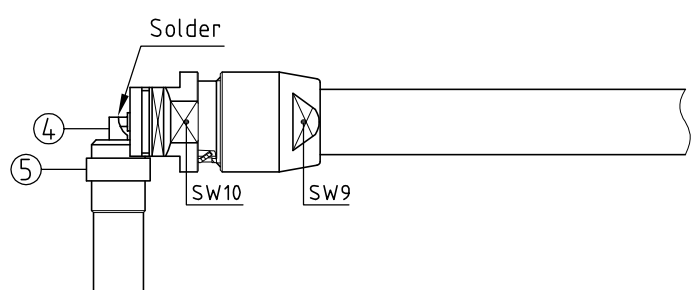
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Cap	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Elbow outlet	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PTFE	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Insulating sleeve	: PEEK	-
Other metallic part	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



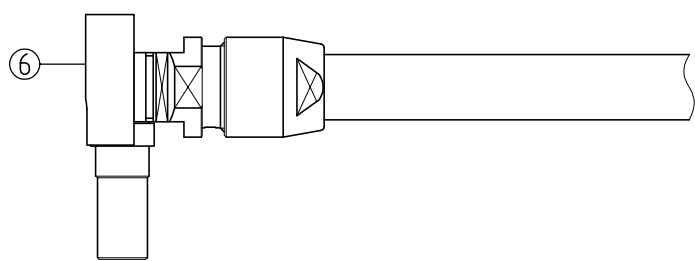
1. Strip the cable according to the given dimensions . Slide it into the collet collet nut①and the collet②.



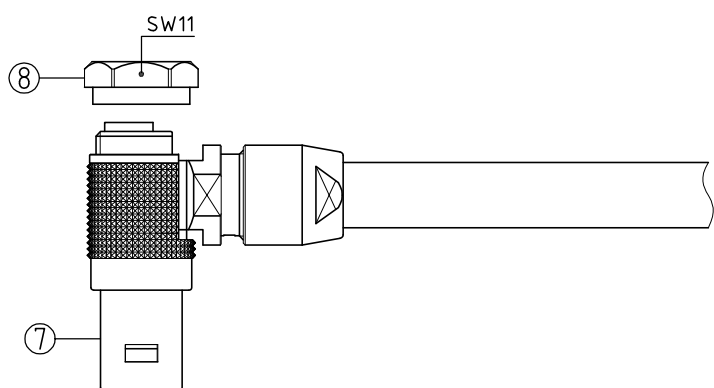
2. In case of a screened cable , fold screen back over the extremity of the collet according to the given dimension . Check that the screen which is folded back over the collet is clear of the slot . Slide the elbow outlet③onto the cable .



3. Place the inside key of elbow outlet with slot the collet whilst checking that the screen is being clamped around the whole circumference , and cut , if necessary , the excess screen . Screw the collet nut with appropriate tool and tighten to the maximum torque value of 1,5Nm . Fit the conductor into the contact④and solder . Verify that insulator⑤and insulation remain clean .



4. Introduce the insulator into the insulating sleeve⑥.



5. Push the insert assembly and slide the elbow outlet into the plug housing⑦, making sure that the flat opening of the insulating sleeve coincide with the housing opening and finally screw the cap⑧with the appropriate tool and tighten to the maximum torque value of 1Nm .

Flat spanners set : DCP.91.001.TN

**Elbow plug (90°) with cable collet ,
and nut .
Series 1S , coaxial (50Ω)**

ETUDE N° E10634-E6040-E7195

Echelle	Dessiné	30.11.2015	OVU / NHA
	Contrôle	30.11.2015	NHA / ATVI
	Modif.	00	30.11.2015 / OVU